

Core Handling

Exchange Calipers, Exchange Steering Gears, Exchange Servo Pumps

Core Return Acceptance Criteria

To facilitate the core handling, we have summarized some important information. Some of this information is also one content of our annual agreement.

- a) When calculating articles with surcharge values (exchange calipers, exchange steering gears and exchange servo pumps) in addition to the merchandise value, the surcharge value, in accordance to the agreed payment conditions will be invoiced.
- b) Cores to be sent at your cost to:

TRW, LUCAS VARITY spol. s.r.o.
Attn. Pavel Kraus
Zitavská 1421
464 01 Frydlant, Czech Republic

Department: Incoming Goods Department

Sector: Core Handling
- c) The number of cores returned to TRW has to match with the number of parts purchased.
- d) For cores, which have not been purchased from TRW no credit note can be issued.
- e) After receipt and testing of the core, a credit note can be issued, when all core return criteria are fulfilled.

- f) The surcharge label marked with the corresponding part number, which is delivered together with the exchange part has to be fixed to the core before return for identification purposes.
- g) The core has to be returned in the original packaging.

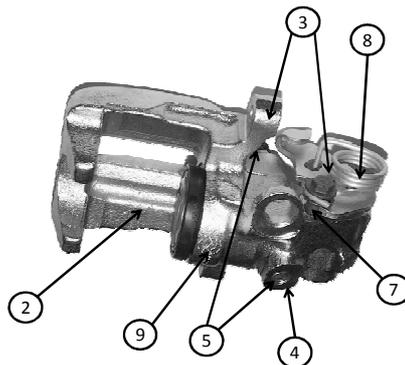
Especially the evaluation of the cores can raise difficulties, if the cores do not fulfil the return criteria.

To guarantee an efficient recycling system, cores can only be accepted and credited, if the cores are able to be used for remanufacturing.

Therefore, we have summarized, on the following pages, the return criteria for exchange calipers, exchange steering gears and exchange servo pumps.

Core Return Criteria for Exchange Calipers:

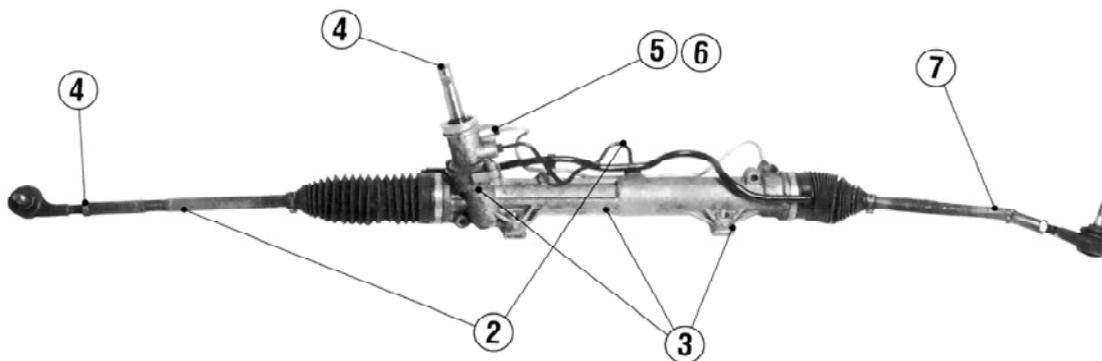
1. Remove the red tag supplied with the exchange part and fix it to the old core. The tag has to be fixed to old core to receive your credit.
2. Core has to be complete.
3. No major damages on the housing and actuators.
4. Sealing plugs of the exchange part has to be fixed to the old core.
5. Cores with damaged port threads will not be accepted.
6. Changes or rework at the hydraulic housing will not be accepted.
7. Fastening and plug screws must not be damaged.
8. Cores with dismantled or incomplete hand brake lever will not be accepted.
9. Cores which have already been remanufactured will not be accepted.
10. Core to be returned in original packaging.



If the core is damaged and the part cannot be remanufactured you will lose your refund.

Core Return Criteria for Exchange Steering Gears:

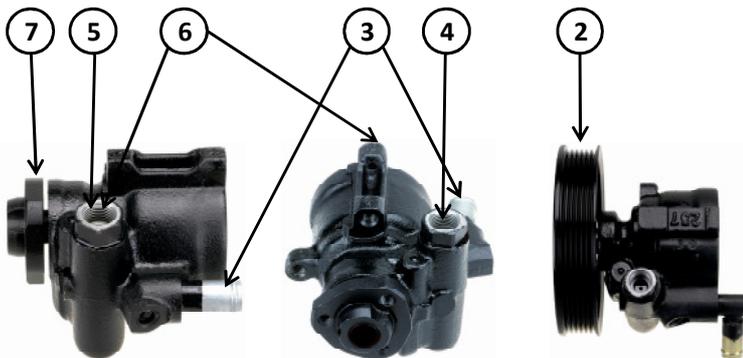
1. Remove the red tag supplied with the exchange part and fix it to the old core. The tag has to be fixed to old core to receive your credit.
2. Core has to be complete as shown in the actual Steering Gear Catalogue.
3. No major damage to housing or rack tube.
4. Thread and spline protectors removed from new unit should be fitted to the old unit.
5. Sealing plugs of the exchange part have to be fixed to the old core.
6. Cores with damaged port threads will not be accepted.
7. Cores with defect axial rods will not be accepted.
8. Core to be returned in original packaging.



If the core is damaged and the part cannot be remanufactured you will lose your refund.

Core Return Criteria for Exchange Servo Pumps:

1. Remove the red tag supplied with the exchange part and fix it to the old core. The tag has to be fixed to old core to receive your credit.
2. Old core has to be complete.
3. No major damages to fixing points and tubes.
4. Drain off oil.
5. Sealing plugs and protectors from the exchange part have to be fitted to the old core.
6. Cores with damaged threads will not be accepted..
7. Cores with damaged pulleys and shafts will not be accepted.
8. Core to be returned in original packaging.



If the core is damaged and the part cannot be remanufactured you will lose your refund.